

DEPARTMENT FOR NANOSTRUCTURED MATERIALS K-7



Head:

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The basic research in the Department for Nanostructured Materials focuses on inorganic materials whose specific physical properties are a consequence of their structural and chemical characteristics at the nanometre and atomic levels. It includes experimental and theoretical investigations of structures, analysis of chemical composition at the atomic level, and measurement and calculation of physical properties, all of which enable us to tailor the final properties during the preparation of micro- and nanostructured materials. The research involves natural and manufactured ceramic materials as well as metals and intermetallic alloys.

Over the last year we have investigated the hydrogen disproportionation reaction for a range of Nd–Fe–B- and Sm–Fe-based alloys using a modified vibrating-sample magnetometer (VSM) that can

operate in a hydrogen atmosphere at temperatures up to 1000 °C. The results were compared with models used to describe transformation phenomena, e.g., the JMA model. The progress of the disproportionation reaction was found to depend on the temperature and the composition of the alloy. Ternary Sm–Fe–Ta materials were found to disproportionate more slowly than the binary materials, and the rate of transformation was found to be closely related to the amount of untransformed material remaining during the reaction. The Nd–Fe–B-based materials disproportionated at higher temperatures and produced data that suggest that the JMA model is inappropriate for these alloys.

Sm–Fe thin films with thicknesses of 10–50 nm were deposited on a Si wafer coated with an approximately 150 nm thick layer of Ta by ablating a solid $\text{Sm}_{13.7}\text{Fe}_{86.3}$ target. The Sm–Fe was ablated using a molecular fluorine laser with a wavelength of 157 nm. The composition of the nanocrystals in Fe and Sm remains the same as the initial target composition, in contrast to growth using pulsed-laser deposition (PLD) at longer wavelengths. For Magnequench, USA, we investigated hot-pressed die-upset-forged Nd–Fe–B-type Ga-containing samples, using high-temperature magnetic measurements as well as SEM and HRTEM. The results confirmed the benefits of Pr substitutions and Ga additions in terms of high-temperature magnetic properties. Ga was also shown to concentrate at the grain boundaries in a sub-nanometre layer. Structural analyses based on X-ray diffraction, together with scanning and transmission electron microscopy studies, were used to characterise quasicrystalline-related samples based on Al–Cr–Fe and Al–Pd–Mn. We also investigated the properties of modern magnetic materials that are interesting from the point of view of basic research and which are technologically promising. The investigations were based on realistic simulations within the framework of density functional theory and its improvements. We have developed and implemented our own version of the LDA+U method, which is devoted to a description of the correlated electrons that are present in magnetic oxides, actinides and lanthanides, and in systems with reduced dimensionality. The results of our application-oriented research on the influence of magnetic water-treatment on the nucleation and further crystallization of CaCO_3 resulted in an invited talk in the life science section at an international conference on magnetism.

Using quantitative X-ray analyses it was shown that the calcite/aragonite ratio, which is 90/10 in a non-treated system, changes to 29/71 in a treated one, and this has a substantial ecological impact. In a bilateral collaboration with our co-workers, NHRF Athens, we proposed a model that offers an explanation of this phenomenon. With co-workers from the University of Florida we investigated the improved flow properties of coated Nd–Fe–B powders. The results of this study showed a 20 % improvement, which is an important increase for industrial applications.

Using dedicated analytical electron microscopy the presence of nanometre-sized clusters of Tm atoms inside a CaF_2 monocrystal matrix was investigated. An energy-dispersive X-ray spectroscopy study using electron beams of various sizes indicated the presence of inhomogeneous regions of the order of a few nanometres. With high-resolution transmission electron microscopy we found areas with non-uniform contrast. Simulated high-resolution transmission electron microscopy (HRTEM) images were calculated for a model structure where one row of Ca atoms was replaced with Tm atoms. A comparison of simulated and experimental HRTEM images suggested the possible existence of clusters. This was finally confirmed by using high-angle annular dark-field microscopy, where the clusters were imaged at atomic resolution.

In the field of semiconducting ZnO ceramics and ZnO-based varistor ceramics we studied the influence of selected dopants on ZnO grain growth and microstructure development. The main focus was on the influence of inversion boundaries (IBs) (special grain boundaries that form in practically every grain of ZnO ceramic doped with Sb_2O_3 or some other dopants) on the

A new mechanism for the growth of ZnO grains with inversion boundaries has been determined. This mechanism allows us to tailor the development of microstructures in varistor ceramics.

HRTEM and HAADF-STEM were used to determine the layer thickness in $\text{Al}_{0.14}\text{Ga}_{0.86}\text{N}/\text{GaN}$ superstructures, which are an integral part of GaN-based violet laser diodes.

NATO SfP and HITEMAG (5FP) projects were successfully completed, and have led to the production of bonded Nd-Fe-B magnets and a EP for a high-temperature measuring device.

A new method that uses insitu magnetic measurements with a VSM was developed to follow the kinetics of hydrogen-induced transformation processes.

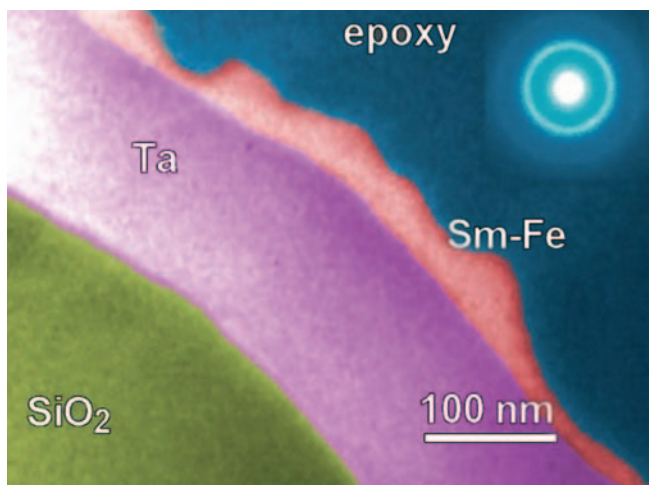


Figure 1: Dark-field TEM micrograph of a cross-section of the Sm-Fe thin film deposited by PLD at 157 nm on a Ta/Si substrate. Ta and Sm-Fe layers are amorphous (inset is the selected area electron diffraction (SAED) pattern of both layers).

exaggerated grain growth, and on the possibility of controlling their nucleation and hence the final size of the ZnO grains with added Sb_2O_3 . We investigated alternatives to the conventional doping and processing of ZnO-based varistor ceramics that would enable us to significantly reduce the amounts of added dopants, in order to obtain "simplified" varistor microstructures with fewer secondary phases. We also looked at the influence of specific dopants, like Al, which significantly influence the electrical characteristics of varistor ceramics when used in very low, ppm, concentrations. In collaborations with domestic and foreign partners, different types of ZnO-based varistors were developed. Within the 5th FP of the EC CRAFT project VARESTER we participated in a collaboration with VARS, Ljubljana and Université Paul Sabatier to develop 30%-miniaturized high-voltage (9kV) varistor blocks, which will be active elements in new, miniaturized, high-voltage surge arresters developed within the project by MECOM, Ljubljana, Peirs, Italy, and the Electrotechnical Institute Wrocław, Poland. In collaboration with VARS, various types of energy varistors were developed to meet the needs of Iskra Zaščite, Ljubljana, to realize a new generation of miniaturized and integrated surge-protection devices (SPDs) for voltage protection. We also participated with VARS and ETI, Izlake in the development of a new protection element that will integrate the functions of a classical current fuse with the voltage protection of a varistor – the so-called integrated varistor. The variations in the intensity ratios between the atomic columns in the perovskites CaTiO_3 and SrTiO_3 , which are due to distorted crystal structures and/or the incorporation of foreign atoms into the crystal lattice, were studied by Z-contrast microscopy (high-angle annular-dark field-scanning transmission electron microscopy – HAADF-STEM). We found that the intensities are largely dependent on local lattice distortions and that they should be included in HAADF-STEM simulations in order to obtain the correct results in quantitative HAADF-STEM. In cooperation with the University of Oxford we developed a method for the geometry restoration of distorted atomic-resolution scanning-transmission electron microscopy images. Distortions that are the result of environmental instabilities during scanning over the specimen are difficult to avoid and therefore the images are not useful for a proper quantitative evaluation unless the distortions are corrected. With the so-called IMAGE-WARP method this problem has been successfully solved.

The chemistry of planar faults in macroscopically twinned natural sphalerite crystals was studied by energy-dispersive X-ray spectroscopy (EDS) and electron-energy-loss spectroscopy (EELS). According to our EDS results the segregation of Cu along the twin boundaries has been related to the precipitation of chalcopyrite (CuFeS_2) grains. A significant decrease in the amount of sulphur when approaching the twin boundary is accompanied by an increase in the oxygen concentration. To further examine the presence of oxygen we also performed EELS analyses, which confirmed our EDS data. The replacement of S^{2-} with O^{2-} is possible due to their similar electronic configurations and this stabilizes the local hexagonal stacking. Therefore, the increase in the oxygen concentrations can be understood as the main reason for the formation of twin boundaries in sphalerite crystals. HRTEM and HAADF-STEM were used to determine the layer thickness in the superstructure $\text{Al}_{0.14}\text{Ga}_{0.86}\text{N}/\text{GaN}$, which is an integral part of GaN-based violet laser diodes. In order to determine the thickness of the layers with high precision we developed appropriate algorithms and image-processing techniques. Each individual layer in the superstructure, which cannot be distinguished by HRTEM, contains nine lattice planes in the GaN [0001] direction. With Bosch we continued to develop a $\text{Sr}(\text{Ti},\text{Fe})\text{O}_3$ -based oxygen sensor. We found that iron readily incorporates into the perovskite matrix, creating an oxygen-deficient solid solution. However, planar faults in the perovskite grains were also observed. In 2003 the Group for Electron Microscopy carried out electron microscopy analyses of inorganic and organic materials for the following customers: the Jožef Stefan Institute (F5, F3, K3, O2), the National Institute of Chemistry, the Faculty of Pharmacy, the Faculty for Natural Sciences, the Faculty of Chemistry and Chemical Technology, Valdoltra Hospital, Lek, Krka, Donit Tesnit, BIA Separations, EMO Kemija, Cinkarna Celje, Metaflex, ETRA and Ocvirk Jože s.p.

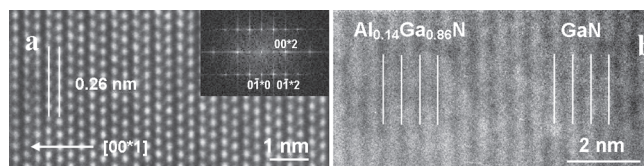


Figure 2: (a) Experimental HRTEM image of SLS superstructure taken in the $[10^*0]$ zone axis. No difference can be distinguished between the GaN and $\text{Al}_{0.14}\text{Ga}_{0.86}\text{N}$ layers. (b) Experimental HAADF-STEM image of the SLS region from Figure 1. The bright and dark layers correspond to GaN and $\text{Al}_{0.14}\text{Ga}_{0.86}\text{N}$, respectively.

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Določanje kemijske sestave, števila in deleža faz v večfaznem praškastem vzorcu EK-001-P
(IJS report 8860, confidential), 2003.
- Sašo Šturm
TEM analiza TiO_2 prahov
(IJS report, 8791), 2003.
- Sašo Šturm, Miran Čeh
Resistive exhaust gas sensors on the basis of temperature-independent semiconducting oxides: progress report no. 3
(IJS report, 8864, confidential), 2003.

LECTURES - GUEST LECTURES AT FOREIGN UNIVERSITIES

- Miran Čeh
Atomic resolution HAADF STEM imaging: applications in ceramics with perovskite structure: invited talk
Kyoto, Kyoto Institute of Technology, 7 May 2003.
- Nina Daneu
Atomic structure of basal-plane inversion boundaries in SnO₂-doped ZnO: invited talk
Bonn, Institut für Anorganische Chemie, Rheinische Friedrich-Wilhelms-Universität, 7 Nov. 2003.
- Nina Daneu
Inversion boundaries in zinc oxide: invited talk
Bremen, Universität Bremen, 16 Dec. 2003.
- Aleksander Rečnik
Quantitative HAADF-STEM image analysis using IMAGE-WARP processing: invited talk
Bonn, Institut für Anorganische Chemie, Rheinische Friedrich-Wilhelms-Universität, 7 Nov. 2003.

PATENTS

Patent application

- No: PCT/EP03/11086
Spomenka Kobe, Gregor Geršak, Paul John McGuinness
Tool for measuring magnetic properties at high temperatures
GAGEL Patentanwaltskanzlei, München, Germany, 2003

Patent granted

- No. SI 21150 A
Saša Novak, Srečo Maček, Goran Dražić
A process and device for monitoring the solidification of aqueous ceramic suspensions in closed molds
Slovenian Intellectual Property Office, Ljubljana, Slovenia, 2003

THESES

B. Sc. Thesis

- Andreja Kralj: Septarian nodules from Gornji Štrihovec (Prof. Breda Mirtič, Dr. Aleksander Rečnik)

M. Sc. Thesis

- Barbara Plavšič: The influence of magnetic field and impurity elements on the crystallisation form of calcium carbonate (Prof. Peter Bukovec, Prof. Spomenka Kobe)

Ph. D. Theses

1. Sašo Šturm: Antiphase boundaries and polytypic phase transformations in perovskite systems (Prof. Breda Mirtič, Dr. Miran Čeh)
2. Nina Daneu: Inversion boundaries in zinc oxide (Prof. Breda Mirtič, Dr. Slavko Bernik)

MESS SUPPORTED RESEARCH AND DEVELOPMENT GRANTS AND CONTRACTS

1. Novel permanent magnets for high temperature applications
Dr. Matej Komelj

Research programs

1. Powder metallurgy and intermetallic magnets
Dr. Spomenka Kobe
2. Electron microscopy and microanalysis of materials
Dr. Miran Čeh

INTERNATIONAL PROJECTS

1. Micrometer Scale Patterning of Protein and DNA Chips
MICROPROTEIN
G5RD-CT-2002-00744, 5. FP
EC; Dr. Ion Siotis, National Hellenic Research Foundation, Athens, Greece
Dr. Spomenka Kobe
Dr. Goran Dražič
2. Novel Permanent Magnets for High Temperature Applications
HITEMAG
G5RD-CT-2000-00213, 5. FP
EC; Dr. Dimitris Niarchos, NCSR „Demokritos“, Institute of Materials Sciences, Aghia Paraskevi, Athens, Greece
Dr. Spomenka Kobe
Dr. Paul McGuinness
3. A Novel Miniaturised High Voltage Surge Arrester
VARESTER
G1ST-CT-2002-50263, 5. FP
EC; Varsi d.o.o., Ljubljana, Slovenia
Dr. Slavko Bernik
4. Bonded Magnets Based on RE-TM Nanocrystalline Powders
NATO SfP - Bonded Magnets
NATO SfP - 972428, 3311-01-837002
NATO Scientific Affairs Division; Dr. Dimitris Niarchos, NCSR "Demokritos", Institute of Materials Sciences, Aghia Paraskevi, Athens, Greece
Dr. Spomenka Kobe
5. Advanced Transmission Electron Microscopy for Nanoscale Physics
TEMNET
Co-financing of Application for 6. FP
Österreichisches Ost- und Südosteuropa - Institut z. H. Abt. Ausstellen, Vienna, Austria
Slovene Expositure: Dr. Miroslav Polzer, Österreichisches Ost- und Südosteuropa - Institut, Ljubljana, Slovenia
Dr. Miran Čeh
6. ZnO Based Varistors, Doped with Rare Earth Elements
PROTEUS
FR-2000-2
Prof. Bui Ai, Université Paul Sabatier de Toulouse III, Laboratoire de Génie Électrique, Toulouse Cedex, France
Dr. Slavko Bernik
7. Fabrication of Thin Films by Pulse Laser Deposition at 157 nm for Micro-Sensor Applications
BI-GR/02-05-006
Prof. A. C. Cefalas, National Hellenic Research Foundation, Theoretical and Physical Chemistry Institute, Athens, Greece
Dr. Spomenka Kobe
8. Application of Short Wavelength Light Technologies in Treating Historical Paper Manuscripts Against Foxing
BI-GR/02-05-004
Dr. Evangelia Sarantopoulou, National Hellenic Research Foundation, Theoretical and Physical Chemistry Institute, Athens, Greece
Dr. Goran Dražič
9. Characterization of Planar Faults and Boundaries on a Sub-nm Scale
SLO-IZR-2001/04

- Prof. Wayne D. Kaplan, Technion Israel Institute of Technology, Haifa, Israel
Dr. Aleksander Rečnik
10. Analysis of Grain Boundaries in Ceramics by HAADF Scanning Transmission Electron Microscopy and Cathodoluminescence Microscopy
SLO-JAP-01/03
Prof. Hiroshi Saijo, Kyoto Institute of Technology, Kyoto, Japan
Dr. Miran Čeh
11. Electron Microscopy Analysis of Nano-Structures in Perovskites
SLO-JPN
Dr. Susumu Ikeno, Faculty of Engineering, Toyama University, Venture Business Laboratory, Gofuku, Toyama-shi, Japan
Dr. Miran Čeh
12. Atomic-Resolution HRTEM and HAADF-STEM of Mixed Oxides
SLO-JPN
Dr. Kenji Matsuda, Faculty of Engineering, Toyama University, Gofuku, Toyama-shi, Japan
Dr. Sašo Šturm
13. Analytical Electron Microscopy of Interfaces in Ceramic Materials
KIT 04-03
Dr. Gu Hui, Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai, China
Dr. Miran Čeh
14. Sub-nano Analytical Electron Microscopy of Interfaces and Planar Faults in Ceramic Materials
BI-CN/03-04-017
Dr. Gu Hui, Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai, China
Dr. Miran Čeh
15. Resistive Exhaust Gas Sensors on the Basis of Temperature-Independent Semiconducting Oxides
Electron Microscopy Investigations of SrTiO₃-Based Perovskites
Dr. Wolfgang Menesklou, Universität Karlsruhe, Institut für Werkstoffe der Elektrotechnik (IWE), Karlsruhe, Germany
Dr. Miran Čeh
16. Zinc Oxide Based Varistor Ceramics
SVN 99/021
Prof. Werner Mader, Universität Bonn, Institut für Anorganische Chemie, Bonn, Germany
Dr. Aleksander Rečnik
17. Bonded Magnets Based on RE-TM Nanocrystalline Powders
SVN 99/020
Dr. K.-H. Müller, Dr. Oliver Gutfleisch, IFW Dresden, Institut für Festkörper und Werkstofforschung, Dresden, Germany
Dr. Spomenka Kobe
Dr. Paul McGuinness
18. Interfaces in Ceramics
SVN 99/026
Prof. Manfred Rühle, Max-Planck-Institut für Metallforschung, Stuttgart, Germany
Dr. Miran Čeh
19. Nanostructural Properties of ZnO-based Semiconducting Materials and Thin Films
BI-DE/03-04-008
Prof. Werner Mader, Universität Bonn, Institut für Anorganische Chemie, Bonn, Germany
Dr. Aleksander Rečnik
20. Electron Microscopy of Nanostructures in Ceramics
BI-DE/03-04-012
Prof. Manfred Rühle, Max-Planck-Institut für Metallforschung, Stuttgart, Germany
Dr. Miran Čeh
21. Defect Structures in Semiconducting Thin-Films for Optoelectronics
BI-DE/03-04-013
Prof. Roland Kröger, Universität Bremen, Institut für Festkörperphysik, Bremen, Germany
Dr. Nina Daneu
22. Cohesive Powder Fluidization Via Magnetic Excitation
SLO-US-2001/36
Prof. James F. Klausner, University of Florida, Gainesville, Florida, USA
Dr. Spomenka Kobe
23. Electron Probe Microanalysis of Ceramic Materials – II
SLO-US-2001/49
Dr. Ryna Marinenko, National Institute of Standards and Technology (NIST), Surface and Microanalysis Science Division, Gaithersburg, MD, USA
Dr. Slavko Bernik

NEW CONTRACTS SIGNED

1. Integrated varistor
Varsi, Ljubljana
Dr. Slavko Bernik

2. Varistors for miniaturised and integrated search-protection devices
Varsi, Ljubljana
Dr. Slavko Bernik
3. A Novel Miniaturised High Voltage Surge Arrester – VARESTER
European Commission, Brussels, Belgium
4. The study of the influence of the magnetic field on the crystal form of the CaCO₃
Termoelektrarna Toplarna, Ljubljana
Dr. Spomenka Kobe
5. Analysis of silicated deposits and new methods of conditioning
Termoelektrarna Toplarna, Ljubljana
Dr. Spomenka Kobe
6. Analytical electron microscopy of materials
Faculty for Natural Sciences, University of Ljubljana, Ljubljana
Dr. Goran Dražič

VISITORS FROM ABROAD

1. Prof. Makoto Shiojiri and Prof. Hiroshi Saijo, Kyoto Institute of Technology, Kyoto, Japan; Prof. Kenji Matsuda, Toyama University, Faculty of Engineering, Toyama, Japan, February 25 – March 2, 2003
2. Prof. Hui Gu, Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai, China, March 5 – 12, 2003
3. Bo Zhu, B. Sc., Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai, China, March 5 – 22, 2003
4. Mirjam Cergolj, B.Sc., Alojz Tavčar, M.Sc. and Mrs. Vanja Dimec, VARSI, d.o.o. Ljubljana, Slovenia, Mario Dragoni, B.Sc., Dragoni, s.r.l., Codogno, Italy, Dr. Emilio Sacchi, PEIRS, s.r.l., Venaria, Italy, Vladimir Murko, M.Sc., Jasna Pavlič, B.Sc., and Miroslav Bajželj, B.Sc., MECOM, d.o.o., Ljubljana, Slovenia, Prof. Bui Ai, Université Paul Sabatier, Laboratoire de Génie Électrique, Associé au CNRS, Toulouse, France, Dr. Grzegorz Pasciak, Instytut elektrotechniki - IEL, Wrocław, Poland and Prof. Joan Muntaña, DENA, Terassa, Spain, March 6, 2003
5. Prof. Ivor Rex Harris, University of Birmingham, Department of Metallurgy and Materials, Birmingham, United Kingdom, May 9 – 11, 2003
6. Prof. Makoto Shiojiri, Kyoto Institute of Technology, Kyoto, Japan, May 28 – June 11, 2003
7. Prof. Werner Mader, Institut für Anorganische Chemie, Universität Bonn, Bonn, Germany, June 20 – 25, 2003
8. Prof. Hiroshi Saijo, Kyoto Institute of Technology, Kyoto, Japan, July 14 – 18, 2003
9. Dr. George Vekinis, Advanced Ceramic Laboratory, Institute of Materials Science, National Centre for Scientific Research – NCSR Demokritos, Athens, Greece, 10. – 13. 7. 2003
10. Ms. Daniela Hristova Milanova-Gorcheva, European Integration Department at International Cooperation and European Integration Directorate, Brussels, Belgium, Mr. Jaromír Jedlička, Úrad pro technickou normalizaci, metrologii a zkušebnictví, Prague, Czech Republic, Mr. Viktor Krutob, Eesti akrediteerimiskeskus, Tallin, Estonia, Mr. Szilárd Solti, Gazdasági és Közlekedési Minisztérium, Budapest, Hungary, Ms. Inese Joppe, Ekonomikas ministrija Latvijas Republikas, Rīga, Latvia, Ms. Rasa Sodeikaite, Ūkio Ministerija Lietuvos Respublikos, Vilnius, Lithuania, Ms. Joanna Tkaczyk, Polskie centrum badań i certyfikacji s.a., Warsaw, Poland, Ms. Mihaela Cosmina Miu, Ministerul Economiei si Comertului, Bucarest, Romania, Mr. Martin Sencak, Úrad pre normalizáciu, metrologiu a skúšobníctvo Slovenskej republiky, Bratislava, Slovak Republic, Mr. Kay Bryder, Mr. Sören Christian Thomsen and Ms. Marianne Jessing, Teknologisk Institut, Taastrup, Denmark, October 1, 2003

11. Elena Tchernychova, B.Sc., Max-Planck-Institut für Metallforschung, Stuttgart, Germany, October 13 – 17, 2003
12. Dr. Jae-Ho Jeon, Department of Materials Technology, Korea Institute of Machinery and Materials - KIMM, Changwon, Korea, October 14 – 17, 2003
13. Dr. George Vekinis, Advanced Ceramic Laboratory, Institute of Materials Science, National Centre for Scientific Research – NCSR Demokritos, Athens, Greece, November 6 – 10, 2003

ORGANIZATION OF CONFERENCES AND MEETINGS

1. 6th Multinational Congress on Microscopy, Pula, Croatia, June 1 – 5, 2003 (co-organization)
2. Microscopy Conference – MC 2003, Dresden, Germany, September 7 – 12, 2003 (co-organization)
3. 11th Conference on Materials and Technologies, Portorož, Slovenia, October 1 – 3, 2003 (co-organization)
4. Kick off meeting of the 5FP CRAFT project VARESTER, Ljubljana, Slovenia, March 6, 2003
5. 1st Facilitation Coordination Group of the PHARE project- Quality Infrastructure, Ljubljana, Slovenia, October 1, 2003

STAFF

Researchers

1. Dr. Slavko Bernik
2. Dr. Miran Čeh**
3. Dr. Goran Dražič
4. **Dr. Spomenka Kobe**, Head**
5. Dr. Paul John McGuinness
6. Dr. Aleksander Rečnik

Postdoctoral associates

7. Dr. Nina Daneu
8. Dr. Matej Komelj
9. Dr. Boris Saje***
10. Dr. Sašo Šturm

Postgraduates

11. Vesna Šrot, B. Sc.
12. Kristina Žužek Rožman, M. Sc.

Technical officers

13. Medeja Gec, B. Sc.
14. Zoran Samardžija, B. Sc.

Technical and administrative staff

15. Sanja Fidler, B. Sc.
16. Anton Porenta, Eng., retired, December 31, 2003

** Part-time faculty member

*** Member of industrial or other organisation